

UČNI NAČRT PREDMETA / COURSE SYLLABUS	
Predmet:	RAZVOJ TRAJNOSTNIH IZDELKOV STORITEV IN PROCESOV
COURSE TITLE:	DEVELOPMENT OF SUSTAINABLE PRODUCTS, SERVICES AND PROCESSES

Študijski program in stopnja Study programme and level	Študijska smer Study field	Letnik Academic year	Semester Semester
Varstvo okolja in ekotehnologije, 1. stopnja	/	3.	1.
Environmental Protection and Eco-technologies, 1 <sup>st</sup> level	/	3 <sup>rd</sup>	1 <sup>st</sup>

Vrsta predmeta / Course type	Obvezni predmet / Obligatory subject
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Univerzitetna koda predmeta / University course code:	RTI
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Predavanja Lectures	Seminar Seminar	Sem. vaje Tutorial	Lab. vaje Laboratory work	Teren. vaje Field work	Samost. delo Individ. work	ECTS
25	/	20	/	/	100	5

Nosilec predmeta / Lecturer:	doc. dr. Gašper Gantar / Gašper Gantar, Ph.D., Assist. Prof.
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Jeziki / Languages:	Predavanja / Lectures: Slovenski / Slovenian
	Vaje / Tutorial: Slovenski / Slovenian

Pogoji za vključitev v delo oz. za opravljanje študijskih obveznosti: Računalništvo (osnovno znanje CAD)	Prerequisites: Computing (basic knowledge of CAD)
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<b>Vsebina:</b>	<b>Content (Syllabus outline):</b>
<ul style="list-style-type: none"> <li>- <b>Postopek konstruiranja</b> (osnovni pojmi, tolmačenje naloge, koncipiranje, snovanje, razdelava, uporaba kreativnih metod iskanja in vrednotenja rešitev, metode naprednega konstruiranja).</li> <li>- <b>Osnove inženirskih materialov</b> (osnovni pojmi, pridobivanje, lastnosti).</li> <li>- <b>Osnove industrijskih procesov</b> (osnovni pojmi, najpogosteji konvencionalni in nekonvencionalni postopki izdelave in spajanja).</li> <li>- <b>Vrednotenje okoljskih vidikov proizvodov in tehnologij</b> (predstavitev ključnih orodij – LCA analize, ogljičnega odtisa, okoljskega odtisa – in metodologij za ovrednotenje okoljskih vplivov).</li> <li>- <b>Metode ekodizajna</b> (optimiranje funkcije proizvoda, izbira materialov z manjšim okoljskim vplivom, zmanjšanje snovnih tokov, optimizacija proizvodnih tehnik, optimizacija distribucijskega sistema, načrtovanje za dolgo življenjsko dobo, načrtovanja konca življenjske dobe).</li> </ul>	<ul style="list-style-type: none"> <li>- <b>Design procedure</b> (basic concepts, desugn requirements, conceptualization, detailed design, use of creative methods of search and evaluation of solutions, methods of advanced design).</li> <li>- <b>Basics of engineering materials</b> (basic concepts, acquisition, properties).</li> <li>- <b>Basics of industrial processes</b> (basic concepts, the most common conventional and unconventional manufacturing and joining processes).</li> <li>- <b>Evaluation of products and technologies from the environmental aspect</b> (presentation of key tools - LCA analysis, carbon footprint, environmental footprint - and methodologies for evaluating environmental impacts).</li> <li>- <b>Ecodesign methods</b> (optimisation of product's function, selecting materials with lesser environmental impact, reducing material flows, optimisation of production techniques, optimisation of distribution system, designing for long service life, end-of-life planning).</li> </ul>

**Temeljni literatura in viri / Textbooks:****Obvezna / Required:**

1. Dolšak, B. (2006). Konstruiranje za proizvodnjo. Maribor: Fakulteta za strojništvo.
2. Kuzman, K., 2010. Moderno proizvodno inženirstvo. Grosuplje: Grafis trade.
3. Kranjc, D., (2014). Eko-dizajn. Maribor: Fakulteta za kemijo in kemijsko tehnologijo.

**Priporočena / Recommended:**

1. Hlebanja (2003). Metodika konstruiranja, Ljubljana, Fakulteta za strojništvo.
2. ISO 14040

**Cilji in kompetence:**

## Predmetno specifični cilji in kompetence:

- študenta seznaniti s postopkom razvoja izdelkov in z metodami naprednega konstruiranja,
- študenta seznaniti z značilnostmi najpogosteje uporabljenih inženirskih materialov,
- študente seznaniti z najpogosteje uporabljenimi proizvodnimi tehnologijami,
- študenta usposobiti za samostojno načrtovanje preprostih izdelkov z upoštevanjem metod eko-dizajna,
- študenta usposobiti za vrednotenje okoljskih vplivov enostavnih izdelkov, procesov, storitev ali dogodkov s pomočjo namenskega računalniškega programa in izbiro optimalne rešitve.

## Splošne kompetence:

- sposobnost identifikacije in reševanja tehničnih problemov,
- sposobnost zbiranja in interpretiranja podatkov, kritične analize ter vrednotenja rezultatov,
- sposobnost obvladovanja raziskovalnih in razvojnih metod s področja razvoja izdelkov, storitev in tehnologij.

**Objectives and competences:**

## Specific competences:

- Students get acquainted with product development process and methods of advanced design,
- Students get acquainted with the characteristics of the most frequently used engineering materials,
- Students get acquainted with the most frequently used production technologies,
- Qualify the student for independent designing of simple products by taking into account eco-design methods,
- Qualify the student to evaluate environmental impacts of simple products, processes, services or events by using a dedicated computer program and for selecting an optimal solution.

## General competences:

- Ability to identify and solve technical problems,
- Ability to collect and interpret data, to critically analyse and evaluate results,
- Ability to master research and development methods in the field of product, service and technology development.

**Predvideni študijski rezultati:****Znanje in razumevanje:**

Študent bo ob zaključku tega predmeta sposoben:

- razumevanja postopek razvoja izdelka ali tehnologije,
- razumevanja značilnosti najbolj pogosto uporabljenih inženirskih materialov,
- poznavanja proizvodnih postopkov,
- samostojno sistematično razviti in skonstruirati preprost izdelek z upoštevanjem metod eko-dizajna,

**Intended learning outcomes:****Knowledge and Understanding:**

The student will be at the completion of this course able to:

- Understand the process of developing a product or technology,
- Understand characteristics of the most commonly used engineering materials,
- Demonstrate knowledge of production processes,
- Independently systematically develop and construct a simple product, by taking into account eco-design methods,

<ul style="list-style-type: none"> <li>- uporabiti namenski računalniški program za vrednotenje okoljskih vplivov enostavnih izdelkov, procesov, storitev ali dogodkov.</li> </ul> <p><b>Prenesljive/ključne spremnosti in drugi atributi:</b></p> <ul style="list-style-type: none"> <li>- uporaba domačih in tujih zbirk tehnoloških podatkov,</li> <li>- zbiranje in kritično interpretiranje tehnoloških podatkov in rezultatov,</li> <li>- pisno in ustno poročanje o tehnoloških rešitvah.</li> </ul>	<ul style="list-style-type: none"> <li>- Use the dedicated computer program to evaluate the environmental impacts of simple products, processes, services, or events.</li> </ul> <p><b>Transferable/Key Skills and other attributes:</b></p> <ul style="list-style-type: none"> <li>- Use of domestic and international databases of technical data,</li> <li>- Gathering and critical interpretation of technical data and results,</li> <li>- Written and oral reporting about technological solutions.</li> </ul>
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#### Metode poučevanja in učenja:

##### Oblike dela:

- predavanja
- laboratorijske vaje v računalniški učilnici
- samostojno delo študentov/tk

##### Metode dela:

- razlaga
- dialog, diskusija
- preučevanje praktičnih primerov
- aktivno skupinsko delo
- ogledna vaja v industrijski praksi
- vključevanje strokovnjakov za posamezna področja
- priprava, predstavitev in zagovor seminarske naloge

#### Learning and teaching methods:

##### Forms of teaching:

- In-class lectures
- Laboratory courses
- Individual work of students

##### Teaching methods:

- Explanation
- Discussion, debate
- Practical demonstration
- Teamwork
- Practice in the industry
- Involvement of experts in the specific fields
- preparation, presentation of a seminar paper

Načini ocenjevanja:	Delež (v %) / Weight (in %)	Assessment:
<b>Način (pisni izpit, ustno izpraševanje, naloge, projekt)</b> <ul style="list-style-type: none"> <li>- pisni izpit</li> <li>- priprava, predstavitev in zagovor seminarske naloge</li> </ul> <p>Na vajah je obvezna vsaj 90-odstotna prisotnost. Študent mora izdelati poročila o vajah, potem lahko pristopi h končnemu pisnemu izpitu</p> <p>Ocenjevalna lestvica:</p> <ul style="list-style-type: none"> <li>- zadostno 6: 60-67%</li> <li>- dobro 7: 68-75%</li> <li>- prav dobro 8: 76-83%</li> <li>- prav dobro 9: 84-90%</li> <li>- odlično 10: 91-100%</li> </ul>	70% 30%	<p><b>Type (examination, oral, coursework, project):</b></p> <ul style="list-style-type: none"> <li>- written exam</li> <li>- preparation, presentation and defence of seminar paper</li> </ul> <p>At least 90% attendance at lab work is required. Students must first draw up report on their lab work, which is a prerequisite for final written examination.</p> <p><b>Grading system:</b></p> <ul style="list-style-type: none"> <li>- Sufficient D (6): 60-67%</li> <li>- Good C (7): 68-75%</li> <li>- Very good B (8): 76-83%</li> <li>- Very good B+ (9): 84-90%</li> <li>- Excellent A (10): 91-100%</li> </ul>

**Materialni pogoji za izvedbo predmeta:**

- predavalnica z multimedijsko opremo
- računalniška učilnica s programom za CAM in LCA analize

**Material conditions for subject realization:**

- classroom with the multimedia equipment
- computer classroom with software for CAD and LCA

**Obveznosti študentov:**

- Obvezna udeležba na vajah
- Izdelana seminarska naloga

**Student's commitments:**

- Compulsory attendance at lab work
- Seminar paper

**Reference nosilca predmeta:****(1) Pedagoško delo:**

- nosilec in izvajalec predmetov na dodiplomskem študiju (Sodobne izdelovalne tehnologije – VŠPI Celje, Izdelava in vzdrževanje orodij – VŠPI Celje) in podiplomskem študiju (Konstruiranje izdelkov – FTPO)
- mentor in somentor diplomantom na dodiplomskem študiju ter magistrantom na podiplomskem študiju

**(2) Raziskovalno delo:**

- več kot 300 industrijskih projektov
- finančni koordinator projekta 6. okvirnega programa: New product development guidance system (PDGS) for complex injection moulded plastic parts by enhanced injection moulding simulation and material data measurement applicable by SMEs (Pro4Plast)
- predsednik Usmerjevalnega odbora in finančni vodja projekta 6. okvirnega programa: Magnesium forged components for structural lightweight transport applications (MagForge)
- finančni vodja projekta 7. okvirnega programa: Tools for Innovative Product-Service-Systems for Global Tool and Die Networks (TIPSS)
- Application Manager projekta Margintech: Lifelong Learning Programme (action Grundtvig).

**Pomembnejša raziskovalna dela:**

- GANTAR, Gašper, GLOJEK, Andrej, MORI, Mitja, NARDIN, Blaž, SEKAVČNIK, Mihael. Resource efficient injection moulding with low environmental impacts. Strojniški vestnik, ISSN 0039-2480, Mar. 2013, vol. 59, no. 3, str. 193-200, SI 35,
- PETEK, Aleš, GANTAR, Gašper, PEPELNJAK, Tomaž, KUZMAN, Karl. Economical and ecological aspects of single point incremental forming versus deep drawing technology. V: MICARI, F. (ur.). Proceedings of the 12th International Conference on Sheet Metal, Palermo, Italy, April 1-4,2007, (Key Engineering

**Lecturer's references:****(1) Teaching:**

- Lecturer of subjects at undergraduate level (Modern Production Technologies – VŠPI Celje, Moulds Production and Maintenance – VŠPI Celje) and postgraduate studies (Product design – FTPO)
- Mentor and co-mentor to graduate and post-graduate students

**(2) Research work:**

- More than 300 industrial projects;
- Financial coordinator of the project within 6th Framework Programme: New product development guidance system (PDGS) for complex injection moulded plastic parts by enhanced injection moulding simulation and material data measurement applicable by SMEs (Pro4Plast);
- President of the Steering Committee and Exploitation Manager of the project within 6th Framework Programme: Magnesium forged components for structural lightweight transport applications (MagForge);
- Exploitation manager of the project within 7th Framework Programme: Tools for Innovative Product-Service-Systems for Global Tool and Die Networks (TIPSS);
- Application Manager for the project Margintech, Lifelong Learning Programme (action Grundtvig), concluded 2011.

**Selected research publications:**

- GANTAR, Gašper, GLOJEK, Andrej, MORI, Mitja, NARDIN, Blaž, SEKAVČNIK, Mihael. Resource efficient injection moulding with low environmental impacts. Strojniški vestnik, ISSN 0039-2480, Mar. 2013, vol. 59, no. 3, str. 193-200, SI 35,
- PETEK, Aleš, GANTAR, Gašper, PEPELNJAK, Tomaž, KUZMAN, Karl. Economical and ecological aspects of single point incremental forming versus deep drawing technology. V: MICARI, F. (ur.). Proceedings of the 12th International Conference on Sheet Metal, Palermo, Italy, April

<p>materials, ISSN 1013-9826, Vol. 344, 2007). Aedermansdorf: Trans Tech Publications. 2007, vol. 344, str. 931-938.</p> <ul style="list-style-type: none"> <li>- HANČIČ, Aleš, GANTAR, Gašper. Bioplastika, material prihodnosti. IRT 3000 : inovacije, razvoj, tehnologije, ISSN 1854-3669.</li> <li>- GANTAR, Gašper, BREZNIKAR, Igor, NARDIN, Blaž. Environmental impacts of production processes used in tool and die manufacturing. V: HANČIČ, Aleš (ur.), et al. Conference proceedings, 9th International Conference on Industrial Tools and Material Processing Technologies [also] ICIT &amp; MPT, Ljubljana, Slovenia, April 9th - 11th 2014. Celje: TECOS, Slovenian Tool and Die Development Centre. 2014, str. 365-369</li> <li>- MORI, Mitja, DROBNIČ, Boštjan, GANTAR, Gašper, SEKAVČNIK, Mihael. Life cycle assessment of supermarket carrier bags and opportunity of bioplastics. V: KROPE, Jurij (ur.), OLABI, Abdul Ghani (ur.), GORIČANEK, Darko (ur.). Conference proceedings, 6th International Conference on Sustainable Energy and environmental protection, SEEP 2013, 20th - 23rd of August 2013, Maribor. Maribor: Faculty of Chemistry and Chemical Engineering. 2013</li> </ul> <p>(3) Strokovno delo:</p> <ul style="list-style-type: none"> <li>- direktor in kasneje svetovalec direktorja Tehnološkega centra orodjarstva Slovenije TECOS, ki se ukvarja z razvojem izdelkov in tehnologij</li> </ul> <p>(4) Priznanja in sodelovanje v mednarodnih organizacijah:</p> <ul style="list-style-type: none"> <li>- TRIMO raziskovalna nagrada za doktorsko disertacijo</li> <li>- Član International Committee for Environment and Manufacturing – ICEM</li> </ul>	<p>1-4,2007, (Key Engineering materials, ISSN 1013-9826, Vol. 344, 2007). Aedermansdorf: Trans Tech Publications. 2007, vol. 344, str. 931-938.</p> <ul style="list-style-type: none"> <li>- HANČIČ, Aleš, GANTAR, Gašper. Bioplastika, material prihodnosti. IRT 3000 : inovacije, razvoj, tehnologije, ISSN 1854-3669.</li> <li>- GANTAR, Gašper, BREZNIKAR, Igor, NARDIN, Blaž. Environmental impacts of production processes used in tool and die manufacturing. V: HANČIČ, Aleš (ur.), et al. Conference proceedings, 9th International Conference on Industrial Tools and Material Processing Technologies [also] ICIT &amp; MPT, Ljubljana, Slovenia, April 9th - 11th 2014. Celje: TECOS, Slovenian Tool and Die Development Centre. 2014, str. 365-369</li> <li>- MORI, Mitja, DROBNIČ, Boštjan, GANTAR, Gašper, SEKAVČNIK, Mihael. Life cycle assessment of supermarket carrier bags and opportunity of bioplastics. V: KROPE, Jurij (ur.), OLABI, Abdul Ghani (ur.), GORIČANEK, Darko (ur.). Conference proceedings, 6th International Conference on Sustainable Energy and environmental protection, SEEP 2013, 20th - 23rd of August 2013, Maribor. Maribor: Faculty of Chemistry and Chemical Engineering. 2013</li> </ul> <p>(3) Professional work:</p> <ul style="list-style-type: none"> <li>- Managing director and consultant of managing director of Slovenia Tool and Die Development Centre TECOS.</li> </ul> <p>(4) Awards and participation in international organizations:</p> <ul style="list-style-type: none"> <li>-TRIMO award for Ph.D. thesis</li> <li>-Member of International Committee for Environment and Manufacturing – ICEM</li> </ul>
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